



R-404A

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Composition: (R-125 / 143a / 134a) • (44 / 52 / 4 wt%)

Replaces: R-502

Application:

Medium and low temperature commercial and industrial refrigeration and ice machines

Performance:

- Similar PT and flow properties to R-502 (same TXV)
- Best used in lower temperature refrigeration

Lubricant:

Polyolester lubricant

Retrofitting:

- Consult the comments on Pages 9 and 10
- See Section II, pages 92-98 for detailed discussion

[PRESSURE-TEMP CHART]

TEMP. (°F)	R-404A psig
-40	4.3
-35	6.8
-30	9.5
-25	12.5
-20	15.7
-15	19.3
-10	23.2
-5	27.5
0	32.1
5	37.0
10	42.4
15	48.2
20	54.5
25	61.2
30	68.4
35	76.1
40	84.4
45	93.2
50	103
55	113
60	123
65	135
70	147
75	159
80	173
85	187
90	202
95	218
100	234
105	252
110	270
115	289
120	310
125	331
130	353
135	377
140	401

[PHYSICAL PROPERTIES OF REFRIGERANTS]

	National R-404A
Environmental Classification	HFC
Molecular Weight	97.6
Boiling Point (1atm, °F)	-51.8
Critical Pressure (psia)	548.2
Critical Temperature (°F)	162.5
Critical Density (lb./ft ³)	35.84
Liquid Density (70 °F, lb./ft ³)	66.37
Vapor Density (bp, lb./ft ³)	0.342
Heat of Vaporization (bp, BTU/lb.)	86.1
Specific Heat Liquid (70 °F, BTU/lb. °F)	0.3600
Specific Heat Vapor (1atm, 70 °F, BTU/lb. °F)	0.2077
Ozone Depletion Potential (CFC 11 = 1.0)	0
Global Warming Potential (CO ₂ = 1.0)	3920
ASHRAE Standard 34 Safety Rating	A1
Temperature Glide (°F) (see section 2)	1.5

[AVAILABLE IN SIZES]

REFRIGERANT	Type	Size
R-404A	Cylinder	24 lb.
		100 lb.
		800 lb.
		1,300 lb.



Thermodynamic Properties of R-404A

TEMP. (°F)	Pressure Liquid (psia)	Pressure Vapor (psia)	Density Liquid (lb/ft ³)	Density Vapor (lb/ft ³)	Enthalpy Liquid (Btu/lb)	Enthalpy Vapor (Btu/lb)	Entropy Liquid (Btu/R-lb)	Entropy Vapor (Btu/R-lb)
-60	11.8	11.3	82.53	0.2671	-5.913	81.19	-0.01439	0.2041
-55	13.5	13.0	82.01	0.3044	-4.447	81.92	-0.01075	0.2032
-50	15.4	14.9	81.48	0.3457	-2.973	82.64	-0.00714	0.2023
-45	17.6	16.9	80.94	0.3913	-1.490	83.36	-0.00356	0.2015
-40	19.9	19.3	80.40	0.4414	0.000	84.08	0.00000	0.2008
-35	22.5	21.8	79.86	0.4965	1.499	84.79	0.00354	0.2001
-30	25.4	24.6	79.31	0.5568	3.007	85.50	0.00705	0.1994
-25	28.5	27.7	78.75	0.6228	4.524	86.20	0.01054	0.1988
-20	31.9	31.0	78.19	0.6947	6.051	86.90	0.01402	0.1982
-15	35.6	34.7	77.62	0.7730	7.587	87.59	0.01747	0.1977
-10	39.7	38.7	77.05	0.8582	9.133	88.28	0.02091	0.1972
-5	44.1	43.0	76.46	0.9506	10.69	88.95	0.02433	0.1967
0	48.8	47.7	75.87	1.051	12.26	89.62	0.02773	0.1963
5	54.0	52.8	75.27	1.159	13.84	90.29	0.03112	0.1959
10	59.5	58.3	74.66	1.276	15.43	90.94	0.03449	0.1955
15	65.5	64.2	74.05	1.403	17.03	91.58	0.03785	0.1951
20	71.9	70.5	73.42	1.539	18.64	92.21	0.04120	0.1948
25	78.7	77.3	72.78	1.686	20.27	92.83	0.04454	0.1945
30	86.1	84.6	72.13	1.845	21.91	93.44	0.04787	0.1941
35	93.9	92.4	71.46	2.016	23.57	94.04	0.05120	0.1938
40	102.3	100.7	70.79	2.200	25.24	94.62	0.05451	0.1935
45	111.2	109.5	70.10	2.397	26.92	95.19	0.05782	0.1932
50	120.7	118.9	69.39	2.610	28.62	95.74	0.06113	0.1930
55	130.7	128.9	68.67	2.839	30.34	96.28	0.06443	0.1927
60	141.4	139.6	67.93	3.086	32.08	96.80	0.06774	0.1924
65	152.8	150.8	67.16	3.352	33.84	97.29	0.07104	0.1921
70	164.7	162.8	66.38	3.638	35.62	97.76	0.07435	0.1918
75	177.4	175.4	65.58	3.947	37.42	98.21	0.07767	0.1915
80	190.8	188.8	64.75	4.281	39.24	98.63	0.08099	0.1911
85	204.9	202.8	63.89	4.642	41.09	99.03	0.08433	0.1908
90	219.9	217.7	62.99	5.033	42.97	99.39	0.08768	0.1904
95	235.6	233.4	62.07	5.458	44.87	99.71	0.09105	0.1900
100	252.1	249.9	61.10	5.921	46.81	100.0	0.09444	0.1895
105	269.5	267.3	60.09	6.426	48.79	100.2	0.09786	0.1890
110	287.8	285.5	59.03	6.981	50.81	100.4	0.1013	0.1884
115	307.0	304.7	57.91	7.592	52.88	100.5	0.1048	0.1878
120	327.2	324.9	56.73	8.271	54.99	100.6	0.1084	0.1870
125	384.4	346.1	55.46	9.029	57.18	100.5	0.1120	0.1862
130	370.6	368.4	54.08	9.886	59.43	100.4	0.1157	0.1852
135	394.0	391.8	52.58	10.87	61.79	100.1	0.1196	0.1840
140	418.5	416.4	50.92	12.01	64.26	99.60	0.1236	0.1825
145	444.3	442.3	49.01	13.39	66.9	98.89	0.1278	0.1807
150	471.4	469.6	46.73	15.13	69.81	97.78	0.1324	0.1783
155	500.0	498.4	43.74	17.55	73.21	95.98	0.1378	0.1748