



National Refrigerants, Inc.

Recovery Cylinder Hydrostatic Test & Refurbish Program

Refrigerant Recovery Cylinders require a Department of Transportation (DOT) hydrostatic recertification every 5 years. This requires the cylinder to have a visual, internal and external examination and a test by interior hydrostatic pressure in a water jacket for determination of the expansion of the cylinders. NRI is a DOT approved hydrostatic test facility and offers other cylinder refurbishing services. Below are details of NRI's cylinder refurbishing program offered to owners of recovery cylinders.

Please call for a quotation for any service not listed.

HYDROSTATIC TEST

Includes:

- ❖ hydrostatic test
- ❖ internal drying
- ❖ test date engraved on collar/body of cylinder

HYDROSTATIC TEST & REFURBISH

Includes:

- ❖ hydrostatic test
- ❖ removal of old paint
- ❖ application of grey/yellow paint
- ❖ dip tube replacement
- ❖ internal drying
- ❖ dual port valve replacement
- ❖ test date engraved on collar/body of cylinder



The above services are generally available for all cylinders listed below

- 30 lb. & 50 lb. recovery cylinders (DOT 4BA, 4BW)
- 125 lb. recovery cylinders (DOT 4BA, 4BW)
- 240 lb. recovery cylinders (DOT 4BA, 4BW)
- 1000 lb. recovery cylinders (DOT 4BA, 4BW)
- 2000 lb. recovery cylinders (DOT 106A, 110A)

Additional work may be necessary for DOT Certification. Customer will be notified before work begins if additional costs will be incurred. Please call for pricing.